- Open project 3-axis
- File → Import PCB → select Edge Cuts.gbr file
- File → Import PCB → select F.Cu layer to add top layer copper file
- File → Import PCB → select Resistance1-PTH.drl (drill file) to mark where the CNC should drill holes into the board
- Select board and press M, set the anchor to the bottom left corner and move board to (6, 6)
- *Note: If the object is dotted, it is selected. If it is solid, then it is **not** selected*
- Go to top line, hit shift key and deselect the top line
- Block the bottom three files
- Select 2D Pocket to add a toolhead to the CNC
    - Set end depth to 0.05mm
    - Go to add tool → 0.8mm Corn
    - Go to add tool → 0.2mm*30 Engraving(Metal)
    - Select choose
    - Click calculate
- Block everything but the drl files
- Select everything and select 2D drilling
    - Set drill tip end depth to 1.7mm
    - Just add the 0.8mm Corn tool
    - calculate
- Block everything but resistance edge cuts (Deselect top line and select bottom line)

- 2D contour
    - End depth 1.7mm
    - Tool 0.8mm Corn
    - Strategy: position is outside
    - Go to tabs → Custom → tabs → add → click on selected box (you want 3 tabs)
    - *Note: Don't put tabs across each other! It **will break the board**. Make sure to offset them slightly*
- Click preview at the top